



SAFETY DATA SHEET

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1. IDENTIFICATION OF THE SUBSTANCE/PREPARATION AND THE COMPANY/UNDERTAKING

Product Name

G-25J

Other means of identification

Synonyms

75012, 75052, 75552

Recommended use of the chemical and restrictions on use

Recommended Use

Synthetic grinding fluid

Uses advised against

No information available

Supplier's details

Supplier Address

ITW Pro Brands
616 East Industrial Street
DeWitt, IA 52742
TEL: 1-800-241-8334 for US/ +1 770-243-8800 outside US

Emergency telephone number

**Emergency Telephone
Number**

CHEMTREC: 1-800-424-9300 for US/ 703-527-3887 outside US

2. HAZARDS IDENTIFICATION

Classification

This chemical is considered hazardous according to the OSHA Hazard Communication Standard 2012 (29 CFR 1910.1200)

Skin Corrosion/Irritation

Category 1 Subcategory 1B

Serious Eye Damage/Eye Irritation

Category 1

Specific Target Organ Systemic Toxicity (Single Exposure)

Category 3

GHS Label elements, including precautionary statements

Emergency Overview

Signal Word

Danger

Hazard Statements

- May cause severe skin burns and eye damage
- May cause drowsiness or dizziness
- May cause respiratory irritation.



Appearance: Transparent, Fluorescent Green

Physical State: Liquid

Odor: Slight Amine

Precautionary Statements**Prevention**

- Wear eye/face protection.
- Do not breathe dust/fume/gas/mist/vapors/spray.
- Wash face, hands and any exposed skin thoroughly after handling.
- Use only outdoors or in a well-ventilated area.
- Obtain special instructions before use.
- Do not handle until all safety precautions have been read and understood.
- Use personal protective equipment as required.

General Advice

- Immediately call a POISON CENTER or doctor/physician.
- Specific treatment (see supplemental instructions on the administration of antidotes on this label)
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Eyes

- IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
- Immediately call a POISON CENTER or doctor/physician.

Skin

- IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.
- Wash contaminated clothing before reuse.

Inhalation

- IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing.

Ingestion

- IF SWALLOWED: Rinse mouth. DO NOT induce vomiting

Storage

- Store in a well-ventilated place. Keep container tightly closed.

Disposal

- Dispose of contents/container to an approved waste disposal plant.

Hazard Not Otherwise Classified (HNOC)

Not applicable

Other information

<1% of the mixture consists of ingredient(s) of unknown toxicity.

3. COMPOSITION / INFORMATION ON INGREDIENTS

Chemical Name	CAS-No	Weight %	Trade secret
Triethanolamine	102-71-6	10-20	*
Ethanolamine	141-43-5	5-10	*

Boric acid	10043-35-3	5-10	*
Diisopropanolamine	110-97-4	3-7	*

**The exact percentage (concentration) of composition has been withheld as a trade secret.*

4. FIRST AID MEASURES

Description of necessary first-aid measures

Eye Contact	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Call a physician or Poison Control Center immediately.
Skin Contact	IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower. Call a physician or Poison Control Center immediately.
Inhalation	IF INHALED: Remove to fresh air and keep at rest in a position comfortable for breathing. Call a physician or Poison Control Center immediately.
Ingestion	Rinse mouth. Do NOT induce vomiting. Call a physician or Poison Control Center immediately.
Protection of First-aiders	Use personal protective equipment. Avoid contact with skin, eyes and clothing.

Most important symptoms/effects, acute and delayed

Most Important Symptoms/Effects Dizziness. Serious eye irritation or damage, Burn, Drowsiness, Irritation.

Indication of immediate medical attention and special treatment needed, if necessary

Notes to Physician Treat symptomatically.

5. FIRE-FIGHTING MEASURES

Suitable Extinguishing Media

Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.

Unsuitable Extinguishing Media None

Specific Hazards Arising from the Chemical

The product causes burns of eyes, skin and mucous membranes. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing.

Explosion Data

Sensitivity to Mechanical Impact None.
Sensitivity to Static Discharge None.

Protective Equipment and Precautions for Firefighters

As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear.

6. ACCIDENTAL RELEASE MEASURES**Personal precautions, protective equipment and emergency procedures****Personal Precautions**

Use personal protective equipment. Avoid contact with skin, eyes and clothing. Wash thoroughly after handling.

Environmental Precautions**Environmental Precautions**

Do not flush into surface water or sanitary sewer system. See Section 12 for additional Ecological Information.

Methods and materials for containment and cleaning up**Methods for Containment**

Prevent further leakage or spillage if safe to do so. Dike to collect large liquid spills.

Methods for Cleaning Up

Dam up. Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Use personal protective equipment. Sweep up and shovel into suitable containers for disposal.

7. HANDLING AND STORAGE**Precautions for safe handling****Handling**

Ensure adequate ventilation. Do not get in eyes, on skin, or on clothing. Do not breathe vapors or spray mist. Wear personal protective equipment. Wash thoroughly after handling.

Conditions for safe storage, including any incompatibilities**Storage**

Keep container tightly closed. Store in original container. Keep locked-up.

Incompatible Products

Strong oxidizing agents.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION**Control parameters****Exposure Guidelines**

Chemical Name	ACGIH TLV	OSHA PEL	NIOSH IDLH
Triethanolamine 102-71-6	TWA: 5 mg/m ³	-	-

Ethanolamine 141-43-5	STEL: 6 ppm TWA: 3 ppm	TWA: 3 ppm TWA: 6 mg/m ³ (vacated) TWA: 3 ppm (vacated) TWA: 8 mg/m ³ (vacated) STEL: 6 ppm (vacated) STEL: 15 mg/m ³	IDLH: 30 ppm TWA: 3 ppm TWA: 8 mg/m ³ STEL: 6 ppm STEL: 15 mg/m ³
Boric acid 10043-35-3	TWA: 2 mg/m ³ inhalable fraction STEL: 6 mg/m ³ inhalable fraction	"	"

ACGIH TLV: American Conference of Governmental Industrial Hygienists - Threshold Limit Value. OSHA PEL: Occupational Safety and Health Administration - Permissible Exposure Limits. NIOSH IDLH: Immediately Dangerous to Life or Health.

Appropriate engineering controls

Engineering Measures

Showers
Eyewash stations
Ventilation systems

Individual protection measures, such as personal protective equipment

Eye/Face Protection

Tightly fitting safety goggles.

Skin and Body Protection

Wear protective gloves/clothing.

Respiratory Protection I

If exposure limits are exceeded or irritation is experienced, NIOSH/MSHA approved respiratory protection should be worn. Positive-pressure supplied air respirators may be required for high airborne contaminant concentrations. Respiratory protection must be provided in accordance with current local regulations.

Hygiene Measures

When using, do not eat, drink or smoke. Provide regular cleaning of equipment, work area and clothing.

9. PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties

Physical State	Liquid	Appearance	Dark Green
Odor	Amine	Odor Threshold	No information available
Property	Values	Remarks/ - Method	
pH	9.8	at 10%	
Melting Point/Range	No data available	None known	
Boiling Point/Boiling Range	100 °C / 212 °F	None known	
Flash Point	>93 °C / >200 °F	PMCC	
Evaporation rate	<1	None known	
Flammability (solid, gas)	No data available	None known	
Flammability Limits in Air			
upper flammability limit	No data available		
lower flammability limit	No data available		
Vapor Pressure	No data available		
Vapor Density	>1	None known	
Specific Gravity	1.08	None known	
Water Solubility	Soluble in water.	None known	
Solubility in other solvents	No data available	None known	
Partition coefficient: n-octanol/water	No data available	None known	
Autoignition Temperature	No data available	None known	

Decomposition Temperature	No data available	None known
Viscosity	No data available	None known
Flammable Properties	Not flammable	
Explosive Properties	No data available	
Oxidizing Properties	No data available	
Other information		
VOC Content (%)	No data available	

10. STABILITY AND REACTIVITY

Reactivity

No data available.

Chemical stability

Stable under recommended storage conditions.

Possibility of hazardous reactions

None under normal processing.

Hazardous Polymerization

Hazardous polymerization does not occur.

Conditions to avoid

None known based on information supplied.

Incompatible materials

Strong oxidizing agents.

Hazardous decomposition products

Carbon oxides, Nitrogen Oxides (NO_x).

11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure

Product Information

Product does not present an acute toxicity hazard based on known or supplied information.

Inhalation

May cause irritation of respiratory tract. May cause drowsiness and dizziness.

Eye Contact

Causes serious eye damage.

Skin Contact

Causes severe skin burns.

Ingestion

Ingestion causes burns of the upper digestive and respiratory tract.

Component Information

Chemical Name	LD50 Oral	LD50 Dermal	LC50 Inhalation
Water	90 ml_/kg (Rat)	-	-
Triethanolamine	= 4190 mg/kg (Rat)	> 2000 mg/kg (Rabbit) > 16 mL/kg (Rat)	-
Boric acid	= 2660 mg/kg (Rat)	>2000 mg/kg (Rabbit)	>0.16 mg/L (Rat) 4 h
Ethanolamine	= 1720 mg/kg (Rat)	= 1 mL/kg (Rabbit) = 1025 mg/kg (Rabbit)	-
Diisopropanolamine	= 4765 mg/kg (Rat)	= 8000 mg/kg (Rabbit) = 16000 mg/kg (Rat)	-

Symptoms related to the physical, chemical and toxicological characteristics**Symptoms**

Irritation. May cause drowsiness and dizziness.

Delayed and immediate effects and also chronic effects from short and long term exposure**Sensitization**

No information available.

Mutagenic Effects

No information available.

Carcinogenicity

Contains no ingredients above reportable quantities listed as a carcinogen.

Chemical Name	ACGIH	IARC	NTP	OSHA
Triethanolamine		Group 3		
Boric acid		-		-

ACGIH: (American Conference of Governmental Industrial Hygienists)

None

IARC: (International Agency for Research on Cancer)

Group 3

OSHA: (Occupational Safety & Health Administration)

X - Present

Reproductive Toxicity

No information available.

STOT - single exposure

May cause respiratory irritation.

STOT - repeated exposure

No information available.

Aspiration Hazard

No information available.

Numerical measures of toxicity – Product**Acute Toxicity**

<1% of the mixture consists of ingredient(s) of unknown toxicity.

The following values are calculated based on chapter 3.1 of the GHS document:

LD50 Oral

8199 mg/kg; Acute toxicity estimate

LD50 Dermal

11866 mg/kg; Acute toxicity estimate

12. ECOLOGICAL INFORMATION

Ecotoxicity

The environmental impact of this product has not been fully investigated.

<1 % of the mixture consists of component(s) of unknown hazards to the aquatic environment

Chemical Name	Toxicity to Algae	Toxicity to Fish	Toxicity to Microorganisms	Daphnia Magna (Water Flea)
Triethanolamine 102-71-6	EC50 72 h: = 216 mg/L (Desmodesmus subspicatus) EC50 96 h: = 169mg/L (Desmodesmus subspicatus)	LC50 96 h: 10600 - 13000 mg/L flow-through (Pimephales promelas) LC50 96 h: > 1000 mg/L static (Pimephales promelas) LC50 96 h: 450 - 1000 mg/L static (Lepomis macrochirus)		EC50 24 h: = 1386 mg/L (Daphnia magna)
Boric acid 10043-35-3		LC50 72 h: = 1020 mg/L flow-through (Carassius auratus)		EC50 48 h: 115-153 mg/L (Daphnia magna)
Ethanolamine 141-43-5	EC50 72 h: = 15 mg/L (Desmodesmus subspicatus)	LC50: 227 mg/L Pimephales promelas 96 h flow-through LC50: 3684 mg/L Brachydanio rerio 96 h static LC50: 300-1000 mg/L Lepomis macrochirus 96 h static LC50: 114-196 mg/L Oncorhynchus mykiss 96 h static LC50: >200 mg/L Oncorhynchus mykiss 96 h flow-through	EC50 = 110 mg/L 17 h EC50 = 12200 mg/L 2 h EC50 = 13.7 mg/L 30 min	EC50 48 h: = 65 mg/L (Daphnia magna)
Diisopropanolamine 110-97-4	EC50 72 h: = 270 mg/L (Desmodesmus subspicatus)	LC50 96 h: 1000-2200 mg/L static (Brachydanio rerio) LC50 96 h: 1000-2200 mg/L static (Leuciscus idus)		EC50 48 h: = 277.7 mg/L (Daphnia magna Straus)

**Persistence and Degradability
Bioaccumulation**

No information available.

No information available.

Chemical Name	Log Pow
Triethanolamine	-2.53
Ethanolamine	-1.91
Boric acid	-0.757
Diisopropanolamine	-0.79

Other Adverse Effects

No information available.

13. DISPOSAL CONSIDERATIONS

Waste Disposal Methods

This material, as supplied, is not a hazardous waste according to Federal regulations (40CFR 261). This material could become a hazardous waste if it is mixed with or otherwise comes in contact with a hazardous waste, if chemical additions are made to this material, or if the material is processed or otherwise altered. Consult 40 CFR 261 to determine whether the altered material is a hazardous waste. Consult the appropriate state, regional, or local regulations for additional requirements.

Contaminated Packaging

Do not re-use empty containers.

14. TRANSPORT INFORMATION

DOT

Not regulated

TDG

Not regulated.

MEX

Not regulated

15. REGULATORY INFORMATION

International Inventories**TSCA**

Complies

Legend**TSCA** - United States Toxic Substances Control Act Section 8(b) Inventory**DSL/NDSL** - Canadian Domestic Substances List/Non-Domestic Substances List**U.S. Federal Regulations**

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product does not contain any chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372.

SARA 311/312 Hazard Categories

Acute Health Hazard	Yes
Chronic Health Hazard	No
Fire Hazard	No
Sudden Release of Pressure Hazard	No
Reactive Hazard	No

Clean Water Act

This product does not contain any substances regulated as pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40CFR 122.42):

CERCLA

This material, as supplied, does not contain any substances regulated as hazardous substances under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302) or the Superfund Amendments and Reauthorization Act (SARA) (40 CFR 355). There may be specific reporting requirements at the local, regional, or state level pertaining to releases of this material.

U.S. State Regulations**California Proposition 65**

This product contains the following Proposition 65 chemicals:

Chemical Name	CAS-No	California Prop. 65
Diethanolamine	111-42-2	Carcinogen

U.S. State Right-to-Know Regulations

Chemical Name	New Jersey	Massachusetts	Pennsylvania	Illinois	Rhode Island
Triethanolamine	X	X	X		X
Boric acid				X	
Ethanolamine	X	X	X	X	X

Diisopropanolamine		X	X		
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U.S. EPA Label Information

EPA Pesticide Registration Number Not applicable

16. OTHER INFORMATION

<u>NFPA</u>	Health Hazard 1	Flammability 1	Instability 0	Physical and Chemical Hazards -
<u>HMIS</u>	Health Hazard 1	Flammability 1	Physical Hazard 0	Personal Protection X

**Indicates a chronic health hazard.*

Prepared By ITW Pro Brands
616 East Industrial Street
DeWitt, IA 52742
TEL: 1-800-241-8334 for US/ +1 770-243-8800 outside US

Revision Date 16-July-2015
Revision Note No information available.

General Disclaimer

The information provided on this SDS is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guide for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered as a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other material or in any process, unless specified in the text.

End of Safety Data Sheet