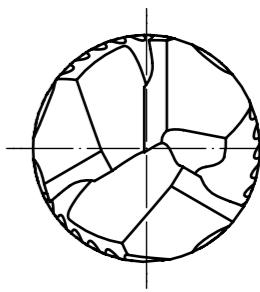


center cut



5:1

Qty.	Description			Det.	Dwg. No.		Material	
Proprietary Information DIN ISO 16016:2002-5 We reserve all Rights to this drawing including for the purpose of issuing patents and registration of petty patents. Without our written consent this drawing may not be copied, whole or partially, and may not be misused by the recipient as well as third parties. Any infraction will result in compensation for occurred damages and could lead to legal action by the author.							Scale: 2:1	Format: A3
					Drawn	14.02.13	PROTOTYP	Material: HSS-E-PM
					Checked			Surface: ACN
								Description: Protostar HRA KORDEL F35 6 x 13
					Drawing-No.: 1P3120287-5074100 D10			
					Ord.-Code: P3120287-6			
Characteristics:					Rev.	Revision	Date	Name
Number of teeth	3							
Cutting direction	right							
Spiral direction	right							
Spiral angle	30+5							
Type of face	center cut							
Type of shank	DIN 6535 HB							