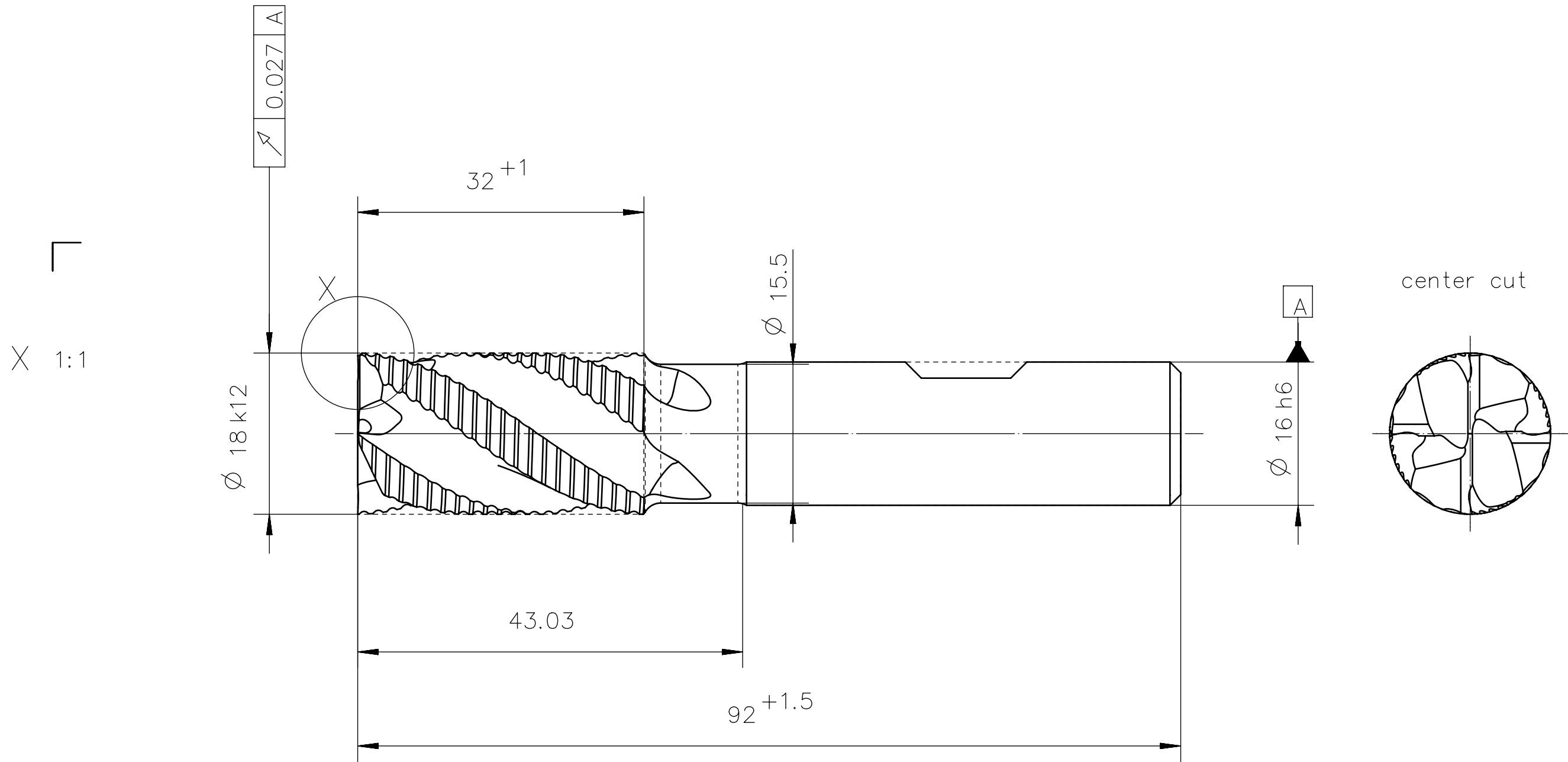


Characteristics:	
Number of teeth	4
Cutting direction	right
Spiral direction	right
Spiral angle	30+5
Type of face	center cut
Type of shank	DIN 6535 HB



Qty.	Description				Det.	Dwg. No.	Material					
Proprietary Information DIN ISO 16016:2002-5 We reserve all Rights to this drawing including for the purpose of issuing patents and registration of petty patents. Without our written consent this drawing may not be copied, whole or partially, and may not be misused by the recipient as well as third parties. Any infraction will result in compensation for occurred damages and could lead to legal action by the author.							 		Scale: 2:1		Format: A3	
									Material: HSS-E-PM		Surface: ACN	
					Date	Name		Description: Protostar HRA KORDEL F35 18 x 32				
					Drawn	14.02.13 PROTOTYP						
					Checked			Drawing-No.: 1P3120217-5074059 D10				
												
Rev.	Revision		Date	Name	Cust. No.:			Ord.-Code: P3120217-18				