



**Alemite, LLC**  
167 Rowland Drive  
Johnson City, TN 37601

## Installation and Service Instructions:

**2L101ALE**

**1/4" 5904-3**

**3/8" 5906-3**

**1/2" 5908-3**

**Lubricators**

**ISSUED: June, 2013**

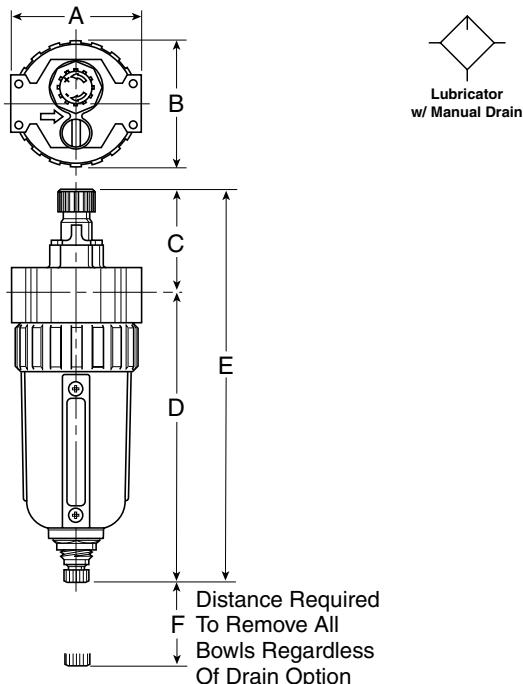
**Supersedes: None**

**Doc.# 2L101ALE, EN# 120702, Rev. 1**

### ⚠ WARNING

To avoid unpredictable system behavior that can cause personal injury and property damage:

- Disconnect electrical supply (when necessary) before installation, servicing, or conversion.
- Disconnect air supply and depressurize all air lines connected to this product before installation, servicing, or conversion.
- Operate within the manufacturer's specified pressure, temperature, and other conditions listed in these instructions.
- Medium must be moisture-free if ambient temperature is below freezing.
- Service according to procedures listed in these instructions.
- Installation, service, and conversion of these products must be performed by knowledgeable personnel who understand how pneumatic products are to be applied.
- After installation, servicing, or conversion, air and electrical supplies (when necessary) should be connected and the product tested for proper function and leakage. If audible leakage is present, or the product does not operate properly, do not put into use.
- Warnings and specifications on the product should not be covered by paint, etc. If masking is not possible, contact your local representative for replacement labels.



<b>Dimensions</b>					
<b>A</b>	<b>B</b>	<b>C</b>	<b>D</b>	<b>E</b>	<b>F</b>
2.81 (71)	2.74 (70)	2.24 (57)	5.69 (145)	7.93 (201)	2.25 (57)

Inches (mm)

## Introduction

Follow these instructions when installing, operating, or servicing the product.

## Specifications

These products are intended for use in general purpose compressed air systems only.

**Operating Pressure Maximum:** 250 PSIG (17.0 bar)

**Operating Temperature Maximum:** 175°F (80°C)

**Operating Temperature Minimum:** 32°F (0°C)

**Flow:**

1/4" – 40 SCFM<sup>§</sup>

3/8" – 60 SCFM<sup>§</sup>

1/2" – 90 SCFM<sup>§</sup>

**Minimum Flow for Lubrication:** 1 SCFM at 100 PSIG (6.9 bar)

**Bowl Capacity:** 2.6 fl oz (77 cc)

**Weight:** 1.2 lb (.5 kg)

<sup>§</sup> SCFM = Standard cubic feet per minute at 90 PSIG (6.2 bar) inlet and 5 PSIG (0.34 bar) pressure drop.

## Installation

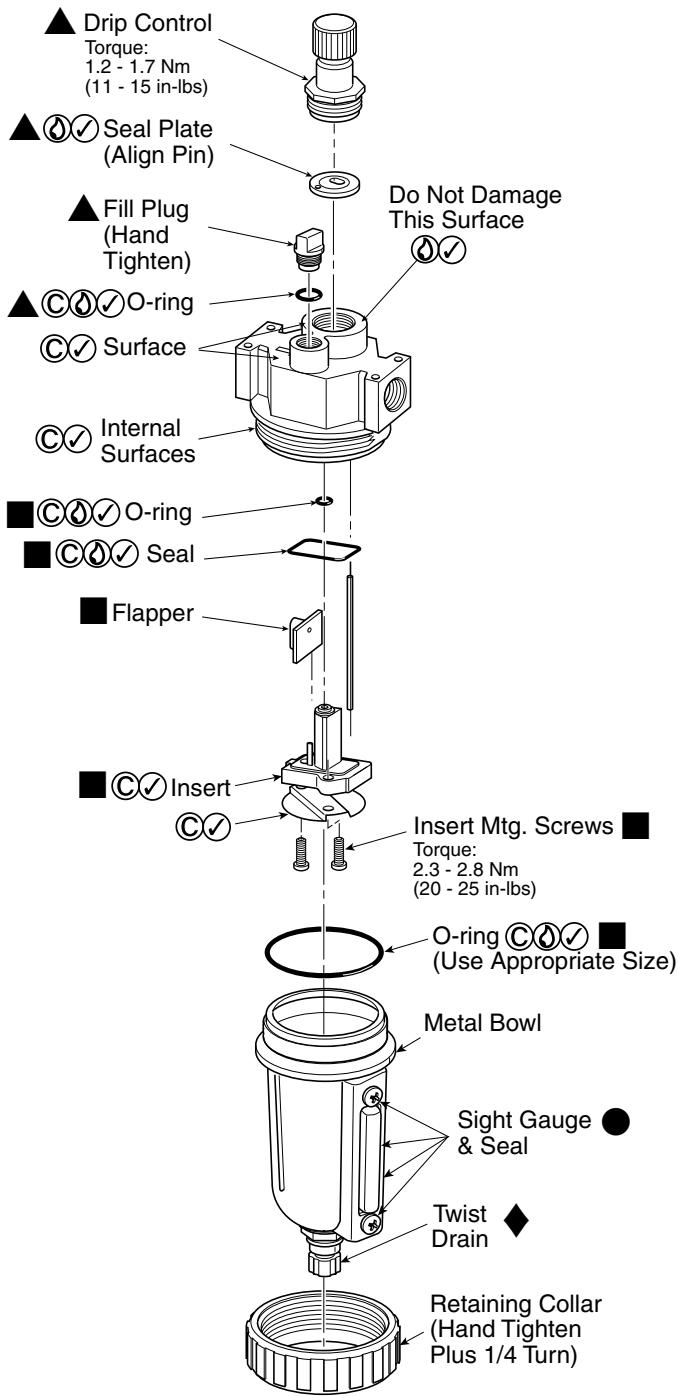
1. The lubricator should be installed with reasonable accessibility for service whenever possible. Keep pipe or tubing lengths to a minimum with inside clean and free of dirt and chips. Pipe joint compound should be used sparingly and applied only to the male pipe – never into the female port. Do not use PTFE tape to seal pipe joints – pieces have a tendency to break off and lodge inside the unit, possibly causing malfunction.
2. Install lubricator so air flows in the direction of arrow on body.
3. Installation should be upstream of the device it is to lubricate (valve, cylinders, tool, etc.).

### ⚠ WARNING

**FAILURE OR IMPROPER SELECTION OR IMPROPER USE OF THE PRODUCTS AND/OR SYSTEMS DESCRIBED HEREIN OR RELATED ITEMS CAN CAUSE DEATH, PERSONAL INJURY AND PROPERTY DAMAGE.**

This document and other information from The Company, its subsidiaries and authorized distributors provide product and/or system options for further investigation by users having technical expertise. It is important that you analyze all aspects of your application, including consequences of any failure and review the information concerning the product or systems in the current product catalog. Due to the variety of operating conditions and applications for these products or systems, the user, through its own analysis and testing, is solely responsible for making the final selection of the products and systems and assuring that all performance, safety and warning requirements of the application are met.

The products described herein, including without limitation, product features, specifications, designs, availability and pricing, are subject to change by The Company and its subsidiaries at any time without notice.



- Ⓐ Lightly grease with provided lubricant.
- Ⓐ Inspect for nicks, scratches, and surface imperfections. If present, reduced service life is probable and future replacement should be planned.
- Ⓒ Clean with lint-free cloth.

## Operation and Service

(Refer to Above Pictorial)

1. Filling — The inlet pressure of the lubricator must be turned off and depressurized before the fill plug (yellow) is removed. Turn counterclockwise to remove. Fill to oil level line. Petroleum based oil of 100 to 200 SUS viscosity at 100°F and an aniline point greater than 200°F. (Mobil DTE24 and Sun Company Sunvis 932 are good examples). Do

not use oils with adhesives, compound oils containing solvents, graphite, detergents or synthetic oils.

2. Replace the fill plug (by turning clockwise) and seat firmly. Excessive torque is not required. Turn on air supply. If leakage occurs, DO NOT OPERATE — conduct repairs again. The lubricator is now ready for setting.
3. Oil delivery adjustment — To adjust oil delivery, turn adjustment knob on top of the lubricator.

Leaner — Clockwise

Richer — Counterclockwise

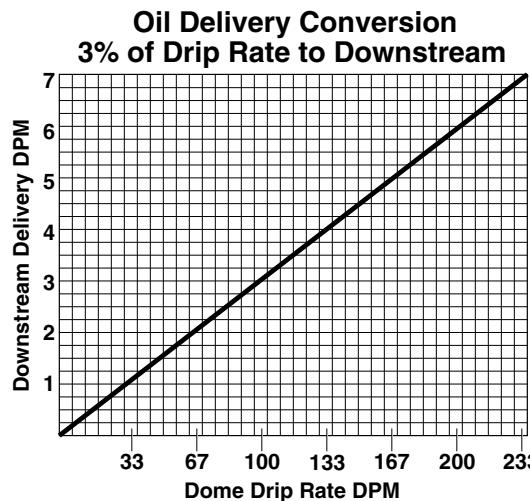
By counting the number of drops per minute in the sight dome, you can adjust to your requirements.

Approximately 3% of the droplets visible in the sight dome go downstream; adjust drip rate accordingly. Consult oil delivery conversion chart.

Generally, one drop per minute downstream for every 10 - 15 SCFM flow is satisfactory.

25 drops per minute equals one (1) ounce per hour - volume of oil passing through the sight dome.

**NOTE:** This is a constant density type lubricator which delivers a constant ratio of oil air flow. Therefore, if air flow increases or decreases, oil delivery will be adjusted proportionately. ONLY IF A DIFFERENT RATIO IS DESIRED SHOULD YOUR ADJUSTMENT KNOB SETTING BE CHANGED AFTER YOUR INITIAL SETTING.



4. To replace fill plug, drip control, & service lubricator:
  - A. Turn off air supply and depressurize the unit.
  - B. Refer to pictorial for servicing and torque values.
  - C. Turn on air supply and check lubricator for leakage. If leakage occurs, DO NOT OPERATE — conduct repairs again.

## Repair Kits

Description	Part Number	Kit Symbol
Sight Gauge Kit	393339-81	●
Twist Drain Kit	393339-82	◆
Drip Control and Fill Kit	393339-83	▲
Lubricator Repair Kit	393339-84	■